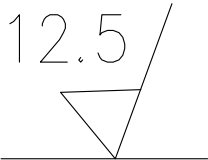


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3-80-303-33484

DRAWING No



EP.AS PER DRG. NO:
3-80-300-19825
FIGURE-X, d1=127.3

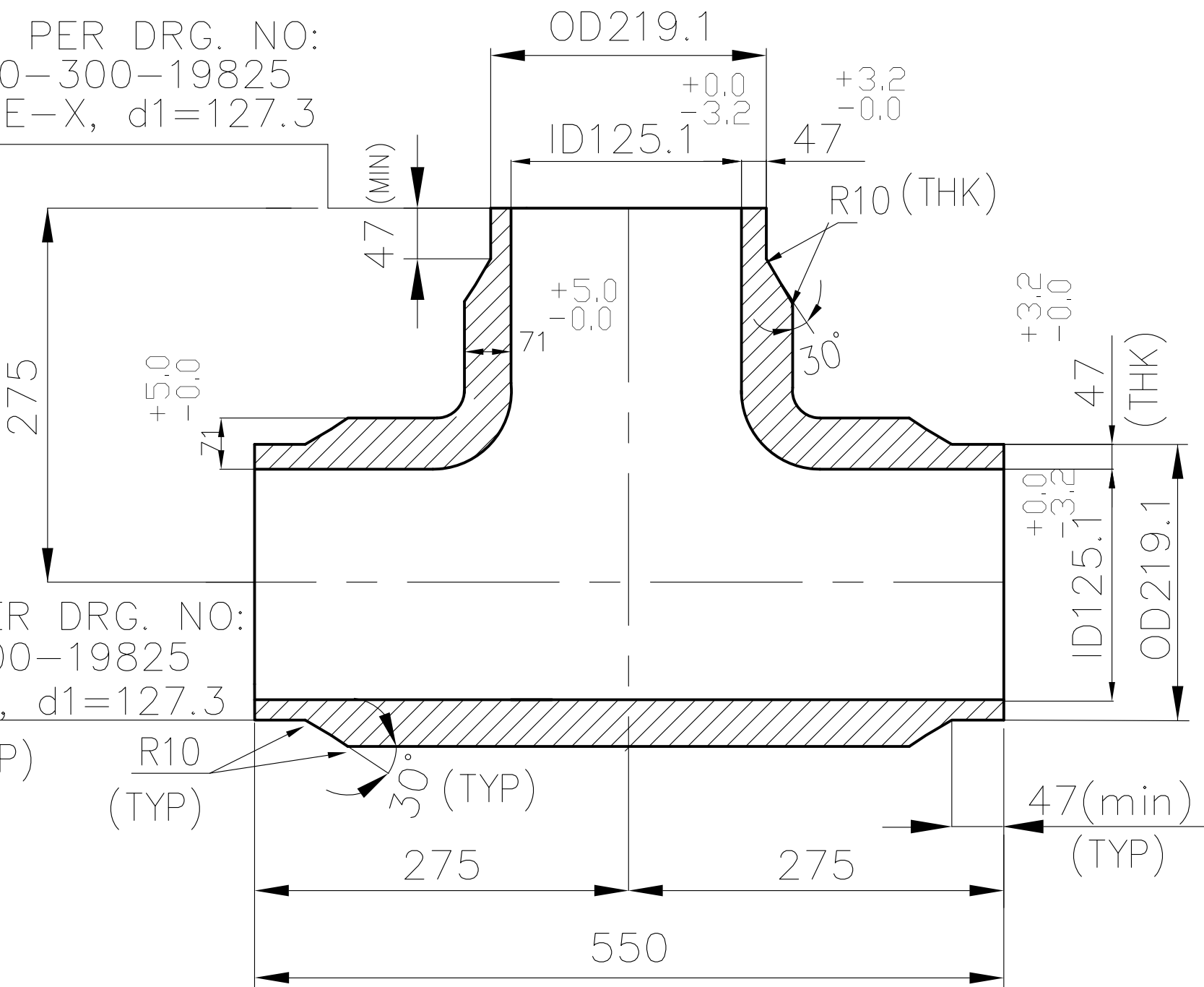
EP.AS PER DRG. NO:
3-80-300-19825
FIGURE-X, d1=127.3

(TYP)

R10
(TYP)

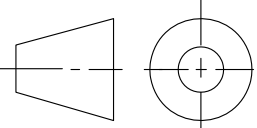
30°
(TYP)

47(min)
(TYP)



NOTES :-

01. DESIGN PRESSURE : 297 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 608° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA182
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:104 (LATEST VERSION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. VENDOR SHALL SUBMIT FINAL DRAWING WITH DIMENSIONS AND ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

01	BW EQUAL TEE OD219.1X47	3-80-303-33484		92 505 150 0000 SA 182 F92	A	350,000 1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN CHD APPD	NAME ARUN SHARMA KONDAPA NAIDU R.SESHAGIRI	SIGN	DATE 14.03.17 14.03.17 14.03.17
DEPT. CODE	GRADE OF UN TOL. DIM C/M/F		SCALE N.T.S.	WEIGHT (Kg). ~350	BHEL PO REF.NO:	
TITLE BW EQUAL TEE (OD219.1X47-SA182F92)				CARD CODE U 01	DRAWING No. 3-80-303-33484	ITEM No. REV 01

REV 02	DATE	ALTD : APPD :	REV 01	DATE 19.08.17	ALTD : PRASANTH APPD : KONDAPA NAIDU
				NOTE NO:04 REVISED 	